

Technical Assignment **Manufacturing of a cup for the overflow of tailings from filtration in tanks T1-1 and T1-2 at the filtration unit, and for the thickener ST02-TH-002/001.**

To be manufactured:

1. Filter frame – 3 pcs
2. Filter – 3 pcs.

We require a cup with the following dimensions: Diameter Ø500 mm, height h = 400 mm

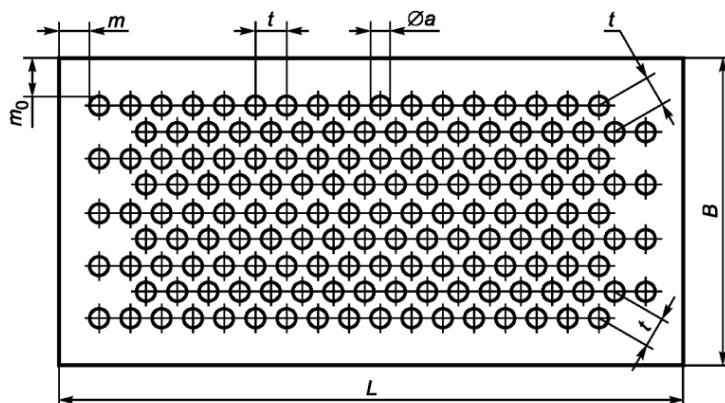
		Filter frame	4	6.3	25.04
6	ГОСТ 8732-78	Ø32x4 AISI316 L=600	2	1.7	0.3X17H14M3
7	ГОСТ 8732-78	Ø32x4 AISI316 L=534	2	1.5	0.3X17H14M3
		Filter	4	14.2	17.6
8	ГОСТ 52544-2006/BS 4449	Ø10 AISI316 L=1780	2	1.1	0.3X17H14M3
9	ГОСТ 52544-2006/BS 4449	Ø10 AISI316 L=1600	2	1.0	0.3X17H14M3
10	ГОСТ 58602-2019/DIN24041	Perforated sheet 400x1600x2	1	10.0	0.3X17H14M3

Material required for manufacturing:

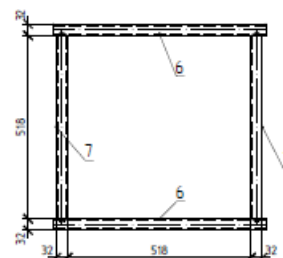
- Steel A316 – stainless steel; item No. 9
- Sheet thickness – 6 mm; item No. 9

Hole diameter: Ø6 mm

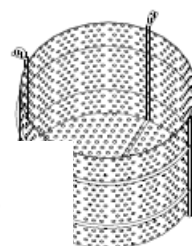
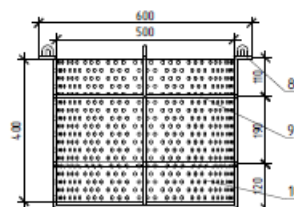
Distance between holes: t = 8.5 mm



Filter frame



Filter



Please indicate the fixed price for 3 complete sets in your commercial offer.