



HPP “DEBEDA Unit 2”

**↗** Scope of Supply

No	Description	Pieces	Total price
1.	Turbine TG2 repair	1	
1.1	Production of new bronze labyrinth rings	2	
1.2	Repair of Runner	1	
1.3	Production of new inner ring for shaft	1	
1.4	Repair of a new inner cover	1	

Description of the works:

- Upper labyrinth sealing will be manufactured from material G-CuAl10Ni
- Lower labyrinth sealing will be manufactured from material G-CuAl10Ni
- Mechanical turning of sealing surface of Francis runner.
- Polishing the work blades
- Balancing of the runner
- Production of new inner ring for shaft sealing - CuSN12 DIN1705
- Repair of a new inner cover