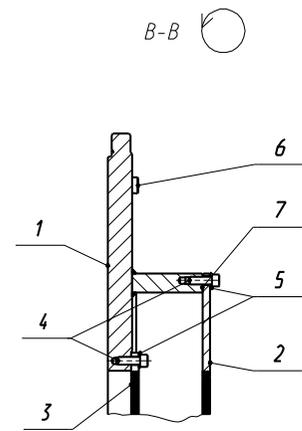
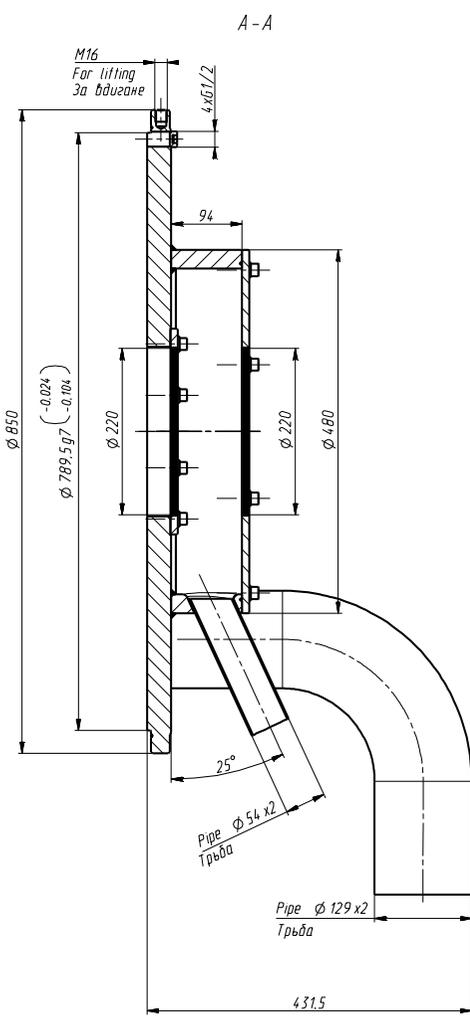
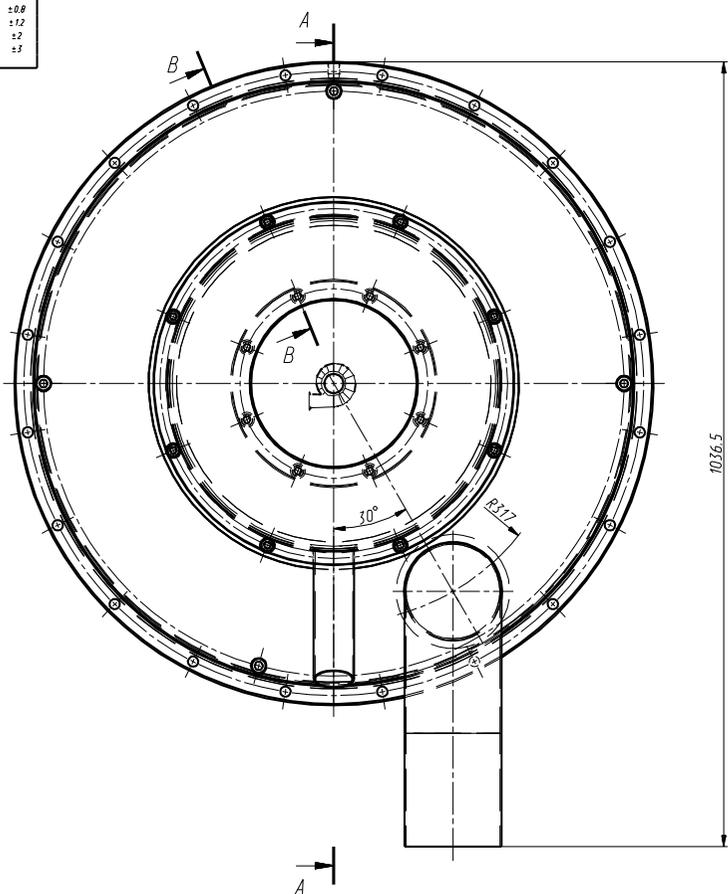


General tolerances

ISO 2768-1m

Machining	Basic Size	Range	Perm Devia
	over	up to	
	0.5	1	±0.1
	1	3	±0.1
	3	6	±0.1
	6	30	±0.2
	30	120	±0.3
	120	400	±0.5
	400	1000	±0.8
	1000	2000	±1.2
	2000	4000	±2
	4000	8000	±3



Pos. No.	Drawing No. / Description	Name / Наименование	Qty. / Кол.	kg/each / Масса	Material / Материал	Ref. / Зад.
7	Seal / Уплотнение	ϕ 3, L=1500	1		Rubber 70° Shore	
6	Plug / Талпа	R 1/2	4		A2 DIN 906	
5	Washer / Шайба	M10	16		A2-70 DIN 125	
4	Screw / Винт	M10x30	16		A2-70 DIN 912	
3	1995702	Inner shaft seal / Уплотнение вътрешно	1	1.5	CuSn12 DIN1705	
2	1995701	Outer shaft seal / Уплотнение външно	1	11.1	CuSn12 DIN1705	
1	1998000	Inner cover / Капак вътрешен	1	153.6	-	

HPP 'Debiela'	1995700	1995700	1995700		Revision	0		
	Correct	Qty	Document No	Sign	Date	Mass	Scale	
	Drawn	Nikolov	09.03.15	Turbine Francis Inner cover, assembly Капак вътрешен, сдборка			167.2	1:5
	Checked	Arabadzhev		Page 1			1 pages 1	
T. Control						VAPHYDRO		
Approved						BY VAPHTECH		