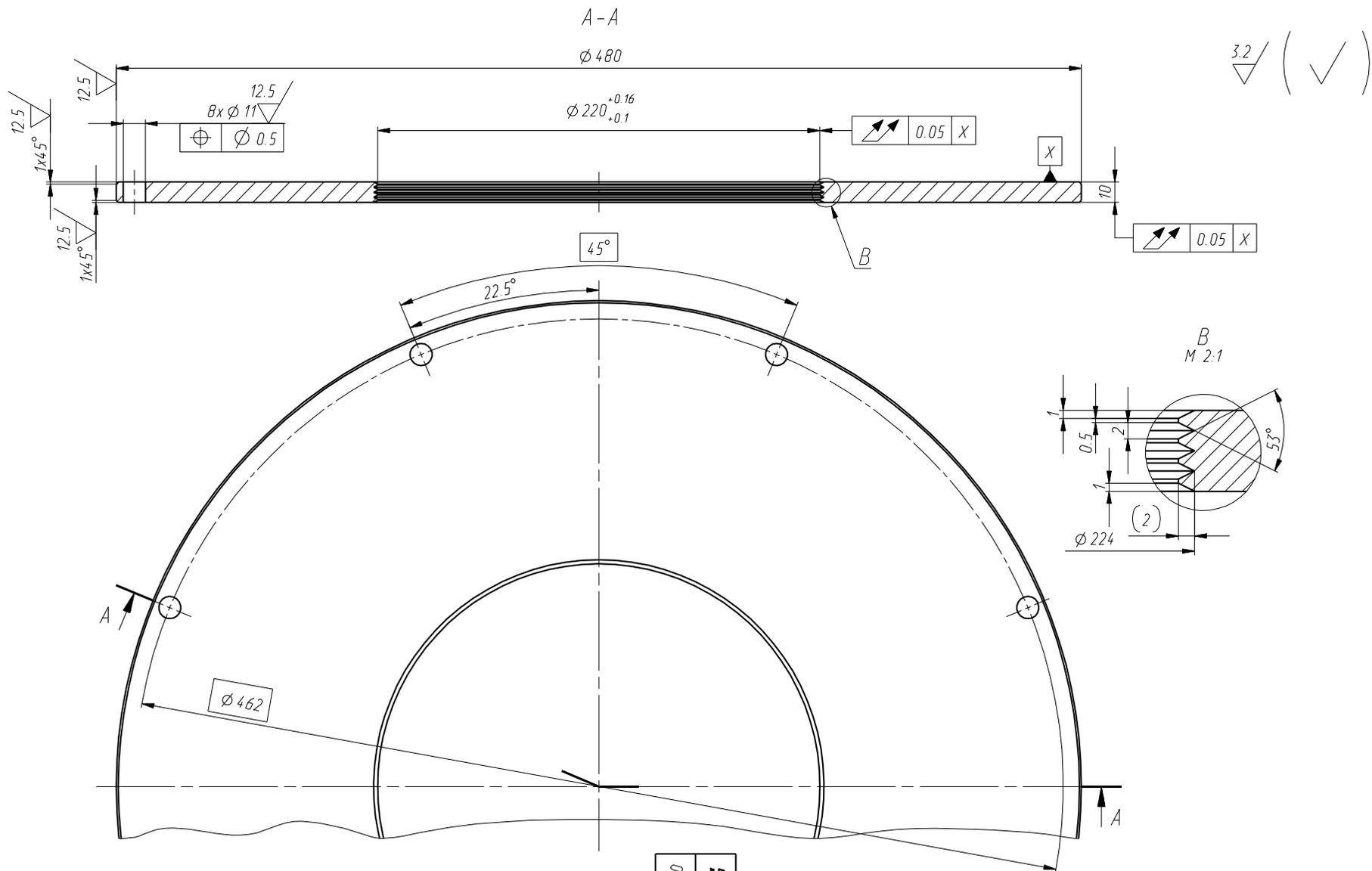


General tolerances

ISO 2768-1m

Machining	Basic Size Range		Perm devia.
	over	up to	
0.5	3	±0.1	
3	6	±0.1	
6	30	±0.2	
30	120	±0.3	
120	400	±0.5	
400	1000	±0.8	
1000	2000	±1.2	
2000	4000	±2	
4000	8000	±3	



1995700  
 Dr. ing. Nikolov  
 Superior Quality

T496	HPP "Debela"	Site:	1995700	Proj. method	Drawing No	1995701	Revision	0				
			Correct						Qty	Document No	Sign	Date
			Drawn						Nikolov			06.03.15
			Checked						Arabadzhiev			
T.C. Control						Mass		Scale				
Approved						11.1		1:2				
						Page 1		T.pages 1				
						CuSn12						
						DIN1705						

Turbine Francis  
 Outer shaft seal  
 Уплътнение външно

