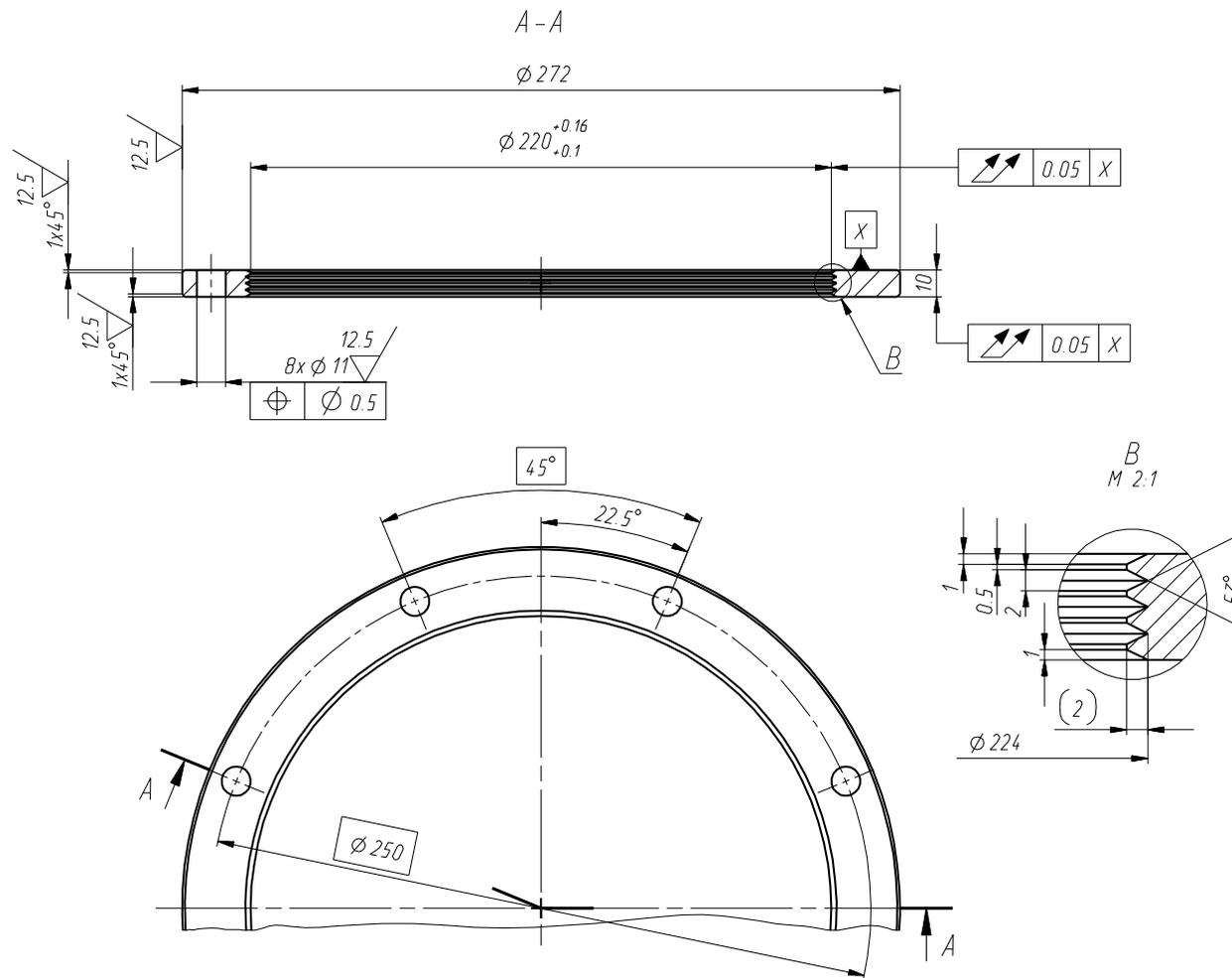


General tolerances

ISO 2768-1m

Machining	Basic Size Range		Perm deva.
	over	up to	
	0.5	3	±0.1
	3	6	±0.1
	6	30	±0.2
	30	120	±0.3
	120	400	±0.5
	400	1000	±0.8
	1000	2000	±1.2
	2000	4000	±2
	4000	8000	±3

3.2 / ( ✓ )



T496	Index:	HPP "Debeda"	Site:	1995700	Proj. method	Drawing No	Revision							
				1995700				1995702	0					
				Correct						Doc No	Sign	Date	Mass	Scale
				Drawn						Nikolov		06.03.15		
Checked	Arabadzhiev			Page 1	T.pages 1									
T.Control						CuSn12 DIN1705	VAPHYDRO BY VAPTECH							
Approved														

Turbine Francis  
Inner shaft seal  
Уплътнение вътрешно